PRODUCT BULLETIN GYPSUM PRODUCTS		GYPSUM ROCK FOR PORTLAND CEMENT PLA S		BULLETIN NO: DATE: PAGE:	R-18 12/31/67 1 of 1	
				CANCELS: DATE:	NEW	-

PRODUCING PLANTS: -- SEATTLE, LONG BEACH, ANTIOCH, REDWOOD CITY,

Produced from San Marcos rock in two types. Crusher run as produced through swing hammer mills and screened hammer mill product with the fines removed. Redwood City has open storage which necessitates the use of a rotary dryer when rock has become wet.

PRODUCT SPECIFICATIONS	Crusher Run Gypsum Rock	Screened Gypsum Rock	Test Procedures
Free Water (% Maximum)  Purity (% Gypsum Minimum)  SO3 (% Minimum)	0.8 95.0	1.0 95.0	T - 6.23 .T - 6
SO3 (% Minimum)	44.2	44.2	(ASTM-C471)

## Size Gradation

Plus	1	inch		None	None
Minus	1	inch	Plus 1/4 inch	No Maximum	98% Minimum
Minus	1/4	inch		No Maximum	2% Maximum

If purity as % gypsum drops below specifications due to presence of anhydrite, the SO3 minimum of 44.2% shall prevail as a basis for acceptance or rejection.